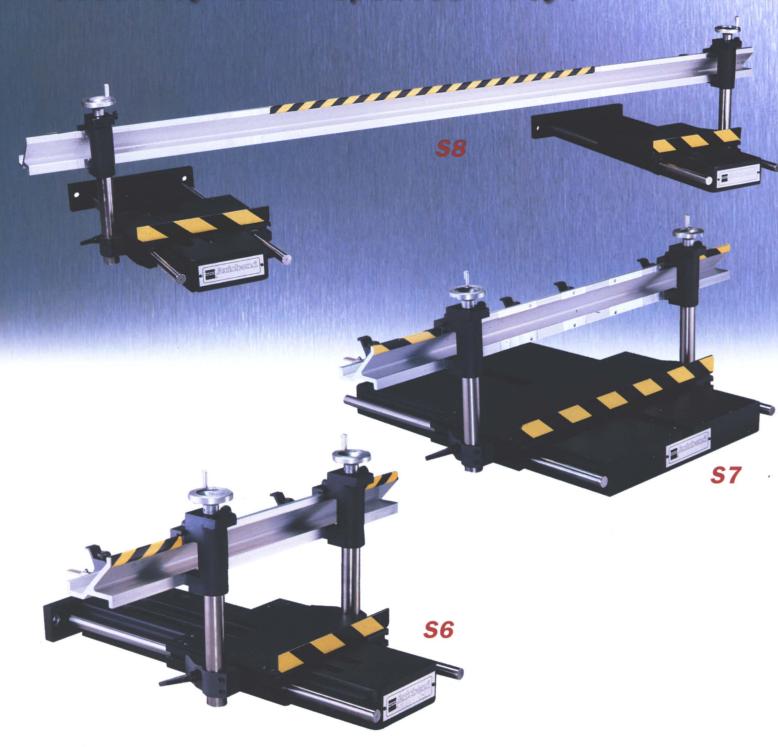
Rigid automatic backgauging systems offering speed. accuracy and repeatability.

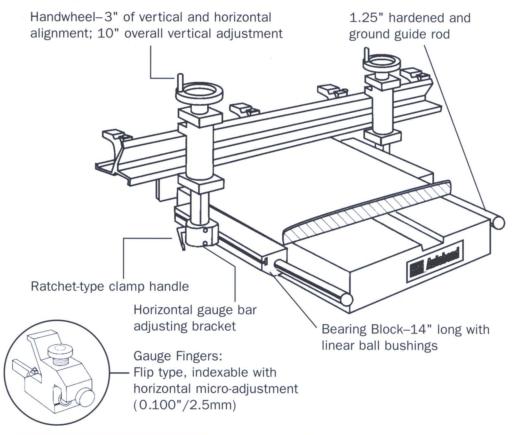




We make machines smarter. 5th

## HURCO® AUTOBEND® S SERIES

- Cross-braced, one-piece cast aluminum housing provides solid structural stability.
- Patented "Y-shaped" gauge bar gives superior rigidity.
- 1.25" guide rods are continuously supported in machined V-grooves for consistent alignment and bearing block, carriage tracking.
- Gauge holding force is up to 400 lbs (181 kg).
- Closed-loop servo system, selfcontained provides for long, trouble-free life.
- Point-to-point positioning of 800" per minute improves productivity.
- Complete mounting instructions and hardware included.
- · Additional accessories available.
- Available with optional R-Axis.



	<b>S6</b>	<b>S7</b>	<b>S8</b>
Gauge Bar Length	Up to 8"/2.44m	Up to 11'6"/3.5m	Up to 14'/4.26m
Gauge Travel	24"/610mm	24"/610mm	24"/610mm
Vertical Adjustment	10"/254mm	10"/254mm	10"/254mm
Horizontal Adjustment	12"/305mm	12"/305mm	12"/305mm
Gauge Speed	800 ipm 20320mm/min	800 ipm 20320mm/min	800 ipm 20320mm/min
Gauge Position Accuracy	±0.003"/±0.08mm	±0.003"/±0.08mm	±0.003"/±0.08mm
Gauge Repeatability	±0.002"/±0.05mm	±0.002"/±0.05mm	±0.002"/±0.05mm
Gauge Holding Force	200 lbs./91kg	200 lbs./91kg	400 lbs./182kg
Housing Dimensions (including carriage)	27"x6"x42½" 686mm (1080mm o	42½"x6½"x41½" n S7) x156mm x1003m	27"x6"x42 <sup>1</sup> / <sub>2</sub> " m (1054mm on S7)
Casting Weight	200 lbs./91kg	230 lbs./105kg	400 lbs./91kg
Guide Rod Diameter	1½"/32mm	1 <sup>1</sup> / <sub>4</sub> "/32mm	1½/4"/32mm
Gauge Uprights Diameter	2"/50mm	2"/50mm	2"/50mm
Distance Between Uprights	17 <sup>1</sup> /2"/444.5mm	34 <sup>1</sup> / <sub>2</sub> "/876mm	NA
Power Requirements	All Models	s: 115/230 VAC ± 10%,	50/60 Hz



**PRODUCTS** 

We make machines smarter.